



SASSO PROGRAMING

- Open Alphacam
- Insert drawing from proliner "CNTRL+I"
- Make sure to save job often
- Use Straighten Parts to rotate pieces
- Add any overhangs, radius, centerlines, sinks and stove openings
- Insert symbol library and add symbols
- Insert any seams
- Measure and draw slab
- Change line colors "CNTRL+H"
- Nest all slabs with pieces
- Insert table with correct slab thickness. Crucial for miters
- Select save each slab separately
- Use autosnap to snap your nested slab at zero on the table.
- Hit cut parts
- Apply cut order
- Reverse cuts as needed
- Pull cuts as needed
- Watch solid simulation
- Make any necessary changes.
- Watch solid simulation again
- Output NC to iso folder
- Make sure to save job often