



# NextJet Tool Position Adjustment Procedure

- From the main Sasso screen press F9

Ver. 3.2.92  
Main Menu' F 0 23 Oct 2020 17:51:52

Axis	Absolute	Relative
X	66.929	66.929
Y	39.370	39.370
Z	25.256	25.256
C	0.0	
A	0.0	

Slab Thickness 0.822  
Max Speed 400

Distance 9.528

Back 99% Cut 99%

F1 F2 F3 F4 F5 F6 F7 F8 ISO F9 F10

- Press F3

Ver. 3.2.92  
Operator Parameters F 0 23 Oct 2020 17:43:53

Name	Display
Wood thickness table 1 (Concrete table)	7.899
Wood thickness table 2 (Concrete table)	0.000
Slab Thickness	0.822
Cut depth passed material	0.080
Safety Z	0.700
Safety Z on Work-Bench	0.700
Entry Speed	15.000
Last Cut Direction	Forward
Last Cut Speed %	50.0
Final Cuts Arch N.	3.0
Lift Before Back	Yes
Rear disk offset	0.000
[1111]	0.0
Flange Diameter	4.724
Flange Thickness	1.969
Low table wood thickness	0.000

F1 F2 F3 Gestione Posizioni F4 F5 F6 F7 F8 F9 F10

- Enter Password: 0541
  - Then click the green checkmark.

17:43:53  
Password  
\*\*\*\*

7	8	9	+100
4	5	6	+10
1	2	3	-10
0	.		-100

Green checkmark button

- The next page displays the current tool pickup locations.
  - Make sure to record them before any changes are made!

SASSO MAKE IT EASY  
 Definition of tool place F 0 23 Oct 2020 17:44:13 Ver. 3.2.92

Head closing plate

X position 111.752 Y position 139.157 Z position 14.622 C position 180 A position 0

Position	Type	X position	Y position	Z position	C position	A position
1	0	24.366	139.040	14.520	180	0
2	0	57.846	139.103	14.551	180	0
3	1	80.759	139.764	15.934	180	0
4	1	0.000	0.000	0.000	0	0
5	2	129.579	139.067	14.654	180	0

Diam 14.016  
 Thick 0.146  
 RPM 1200  
 Ampere 0

Distance 9.528  
 Start Stop

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10

- To adjust the locations click on the Axis you want to adjust and either add or subtract from the value. Then click the green check mark and then the green check mark in the bottom left corner.
  - Tip: Make small adjustments and go slow! Watch closely and if it looks like you are about to crash, stop the machine and try again.

SASSO MAKE IT EASY  
 Definition of tool place F 0 23 Oct 2020 18:39:38 Ver. 3.2.92

Head closing plate

X position 111.752 Y position 139.157 Z position 14.622 C position 180 A position 0

Position	Type	X position	Y position	Z position	C position	A position
1	0	24.366	139.040	14.520	180	0
2	0	57.846	139.103	14.551	180	0
3	1	80.759	139.764	15.934	180	0
4	1	0.000	0.000	0.000	0	0
5	2	129.579	139.067	14.654	180	0

Value For P1-Offset X  
 0.000 < inch < Infinity  
 24.366

7 8 9 +100  
 4 5 6 +10  
 1 2 3 -10  
 0 . -100  
 [Checkmark] [Blue Arrow] [Red X]

1. Enter new value  
 2.  
 3.

F1 F2 F3 F4 F5 F6 F7 F8 F9 F10