



K600 Startup/Shutdown Procedure

- **Startup:**

- Turn Power switch on electrical cabinet ON
- Twist RED Emergency stop
- Wait 10 seconds
- Press BLUE reset button
- Reset All Axis, by clicking F1
- Then click F1 again, click YES to reset all axis
- After it finishes resetting, (light will change from GREEN to YELLOW)
- Exit to the main screen, then Click F11 (P1)



- **Shutdown:**

- Click F11 (P1)
- Press the RED Emergency Stop inward
- Click the GREEN power button (top right of the home screen)
- Click yes to close the program and power down
- Wait for the PC screen to turn off completely
- Turn the power switch OFF on the electrical cabinet



- Sasso USA recommends turning your main power disconnect switch OFF to completely isolate the machine during non-use.

