



## How To Set Table Thickness

- Remove your blade from the machine and measure it accurately by hand with a tape measure
- Reinstall the blade onto the machine
- From the main page, click F9
- From the F9 parameter page set current wood thickness to 0 then press the escape door in the top right corner of the screen
- Set current blade diameter to 5"
- Bring the blade down in Z slowly until the blade is just touching the table
- Press F1, then click F2 (this measures the diameter of the blade from the table surface)
- Take the diameter the machine gives you, subtract your actual blade diameter and then divide by 2. This result is your table/wood thickness
- Press F9 and insert your result under Wood Thickness/ Table Thickness.
- Go back to the main page and press F1, then click F2
- If your machine displays the correct blade diameter now, your table thickness is set accurately.